

### Replacing a fiber on the pins

(uses long fiber)

1. Remove old fiber.
2. Using heat source (**do not use open flame**) no hotter than 160°F, carefully expand one end of new fiber. A slight flare is enough to keep the fiber from slipping out of the pin.  
**Note:** For best light gathering capabilities, smooth end of fiber while hot.
3. Slip the unexpanded end of the fiber through the end pin hole until the flared end is close to the pin.
4. Insert the fiber through the other pin hole. Gently pull fiber through and carefully push on the looped part of the fiber, until you get a loop that is about 3/16" to 1/4" from back of pin. (**Be careful not to kink fiber.**)
5. Insert the provided, short clear tube into the windage block channel—a half-round space behind the head assembly. Skip this step, if the sight already has the tube in place.
6. Slide the long end of the fiber through the clear tube. It will extend beyond the tube. Using nail clippers, trim fiber to desired length.

