

INSTALLATION & ADJUSTMENT INSTRUCTIONS

FOR SURE-LOC® SIGHTS AND ACCESSORIES

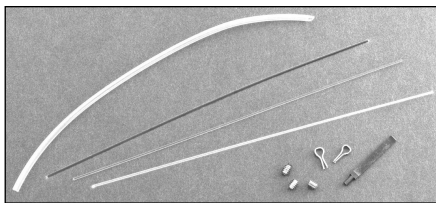
Intensity Kit instructions

1. Slip one end of fiber into the hole of the pin.
2. Using heat source (do not use open flame) no hotter than 160°F, carefully expand end of fiber to hold in place. The heat will glaze and slightly flare the end of the fiber. A slight flare is enough to keep the fiber from slipping out of the pin.
Note: For best light gathering capabilities, smooth end of fiber while hot.
3. Insert the other end of fiber into the scope body hole just behind the level. Slide the fiber from the inside to the outside of the scope body until you have about 2" sticking out.
Note: If pin will be mounted on top, use the closest hole to the level cutout (the hole between the level and the lens).
4. Slide the beveled end of the fiber tube over the fiber and through the scope body hole until the beveled edge butts up against the level.
5. Slide the fiber through the tubing and insert the pin into the bottom pin hole of the scope body. (Be careful not to kink fiber.)
Note: Use top pin hole for downward installation.
6. Align pin in scope housing and secure with provided nylon-tip setscrew.
7. Pull the fiber through the tube until there is a smooth radial arch coming out of the pin and through the fiber tube. (Be careful not to kink fiber at the back of the pin.)
8. Slide the two eyelet pins onto the fiber tube.
9. Slowly push fiber and tube around the outside of the scope and insert the first eyelet pin into the pin hole on the side of the scope. Lightly secure eyelet pin with provided 4-40 setscrew. (Do not make the bend coming out of the bottom of the scope too sharp.)
10. Continue guiding the fiber and tube around to the top of the scope housing and insert the remaining eyelet pin into the top pin hole. Lightly secure eyelet pin with other 4-40 setscrew.
11. Carefully pull fiber and tube so that the tube follows the curve of the scope body—do not make the bend too sharp. Hold each eyelet pin tight to the scope body and tighten the setscrews.
12. Clip fiber and tube to the desired length.



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We offer 3 sizes of fiber pins:
.019", .029" and .039"

Straight fiber pin installation

1. Using nail clippers, cleanly cut fiber into desired length.
2. Slip one end of fiber into the hole of the pin.
3. Using heat source (do not use open flame) no hotter than 160°F, carefully expand both ends of fiber. The heat will glaze and slightly flare the ends of the fiber. A slight flare is enough to keep the fiber from slipping out of the pin.
Note: For best light gathering capabilities, smooth end of fiber while hot.
4. There are 4 locations that the sight pin can be mounted: bottom, top, or either side. Choose location and insert the pin into a pin hole of the scope body.
5. Align pin in scope housing and secure with provided nylon-tip setscrew.

