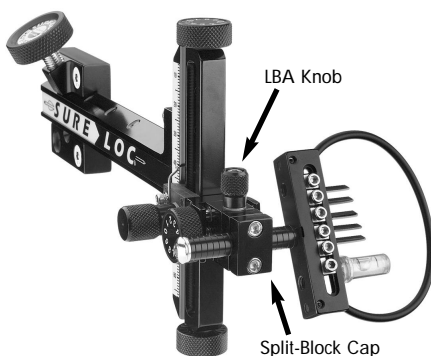


PIN ATTACHMENTS (with replaceable fiber pins)

SURE-LOC® pins are of the highest quality materials; however, due to their small sizes, they can be damaged or broken, if handled roughly or abused. Take particular care when attaching the pin attachment to your sight and installing and adjusting pins.

Attaching to the sight

Loosen the leveling block assembly knob (LBA knob) on the attachment so the V-shaped split-block can be matched to the split-block on the sight's windage block. Tighten the LBA knob clockwise until finger-tight. **Note:** Tightening the LBA knob with an allen head wrench (7/64") may be necessary to ensure that the attachment will remain secure while shooting. Use light pressure for no more than 1/8 of a turn.



Windage adjustment

Small adjustments: Simply use the windage adjustment knob on your SURE-LOC® sight. Each click will move 0.002".

Large adjustments: Loosen the upper allen screw located on the tube cap approximately 1/4 turn with a 7/64" wrench. Slide the tube left or right depending on the impact of your arrow. **Note:** Loosening this screw more than 1/2 turn may cause the leveling adjustment to become loose and move.

Set-up tips: Each scribe on the tube is equal to 2 full turns of the windage knob. If you are running out of micro adjustment in one direction, move the tube one scribe mark in that direction and re-tighten (be sure to keep the scribe of the tube aligned with the edge of the clamp). Then move the windage knob 2 full turns back toward the center of the adjustment. Finish by adjusting to your final windage position.

Elevation adjustment

Setting the first pin: Start with the following settings and adjust as necessary to suit your particular shooting requirements. For 20 yards, the pin attachment should be as close as possible to the center of the sight frame to allow for proper arrow, fletching and broadhead clearance. To adjust each pin in the frame, loosen the allen head screws with a 3/32" wrench, slide the pin up or down the frame, and tighten the allen head screw. Be careful not to over-tighten and collapse the brass washer.

INSTALLATION & ADJUSTMENT INSTRUCTIONS

FOR SURE-LOC® SIGHTS AND ACCESSORIES

Setting additional pins:

Pins should be adjusted for at least 10-yard increments.

If your bow is shooting at more than 300+ fps, you may need to adjust the pins more closely together. To do this you will need to "rack" your pins by pivoting the pin attachment. Loosen the allen head screw with a 7/64" hex wrench. Rotate the attachment until the pin gap is sufficient. Most shooters prefer to rotate the attachment so the top pin is towards them. Re-tighten the allen head screw. (Do not over-tighten.)

Leveling the attachment

The bubble on your attachment should be square with the attachment frame. If adjustment is required, use only your fingertips and carefully apply pressure to the level vial, bending the attached brass stud.

(DO NOT use any tools when making this adjustment.)

Replacing a fiber on the pins

Thin pin (uses a bent fiber)

1. Remove old fiber.
2. Slip the ends of the fiber into the two holes of the pin.
3. Using heat source (do not use open flame) no hotter than 160°F, carefully expand both ends of fiber. The heat will glaze and slightly flare the ends of the fiber. A slight flare is enough to keep the fiber from slipping out of the pin.

Note: For best light gathering capabilities, smooth end of fiber while hot.



Razor pin (uses a straight piece of fiber)

1. Using nail clippers, cleanly cut fiber into desired length.
 2. Slip one end of fiber into the hole of the pin.
 3. Using heat source (do not use open flame) no hotter than 160°F, carefully expand both ends of fiber. The heat will glaze and slightly flare the ends of the fiber. A slight flare is enough to keep the fiber from slipping out of the pin.
- Note: For best light gathering capabilities, smooth end of fiber while hot.