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ARCHERY PRODUCTS

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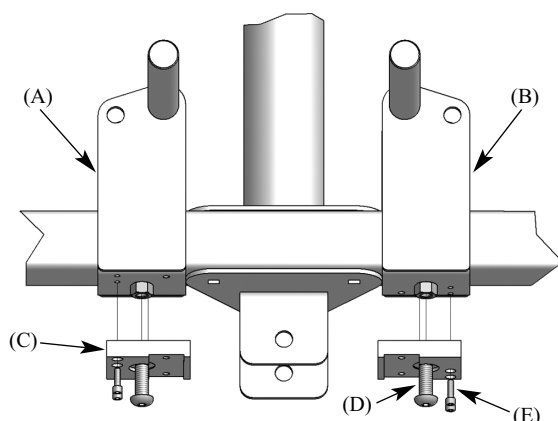
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X-PRESS PRO UPDATE KIT

PUB# CSGXPU—0509

USE HARDWARE PROVIDED!



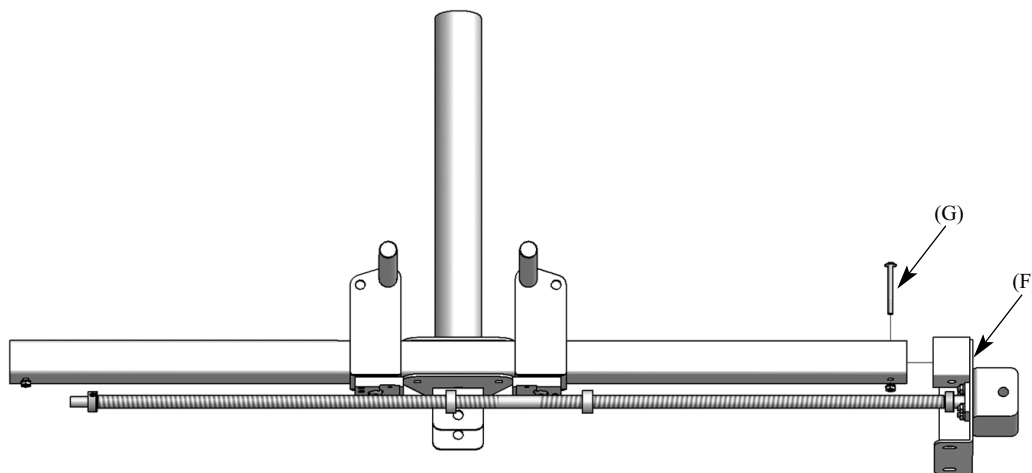
1. Remove the carriage bolts and press supports from each end of the X-PRESS. Also remove the lock knobs, pulleys and the cord from the press.
2. After that hardware is removed, slide the riser support brackets (A & B) to the center jack mounting plate.

*** If you have a 4-pulley X-PRESS, you will need to replace the riser supports (A & B) with the new supports provided.**

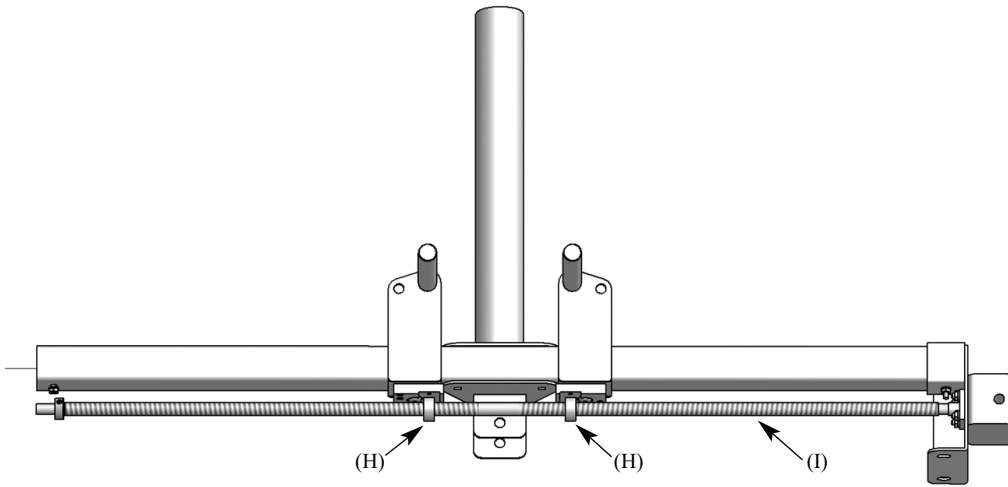
3. Disassemble the machined blocks (M & C) from the ACME Nut (H) and threaded rod on the X-PRESS PRO Update Kit.
4. Attach riser adapters (C) to the left and right riser support brackets (A & B) with screws (D—one each side) and (E—two each side).

FIGURE LEGEND

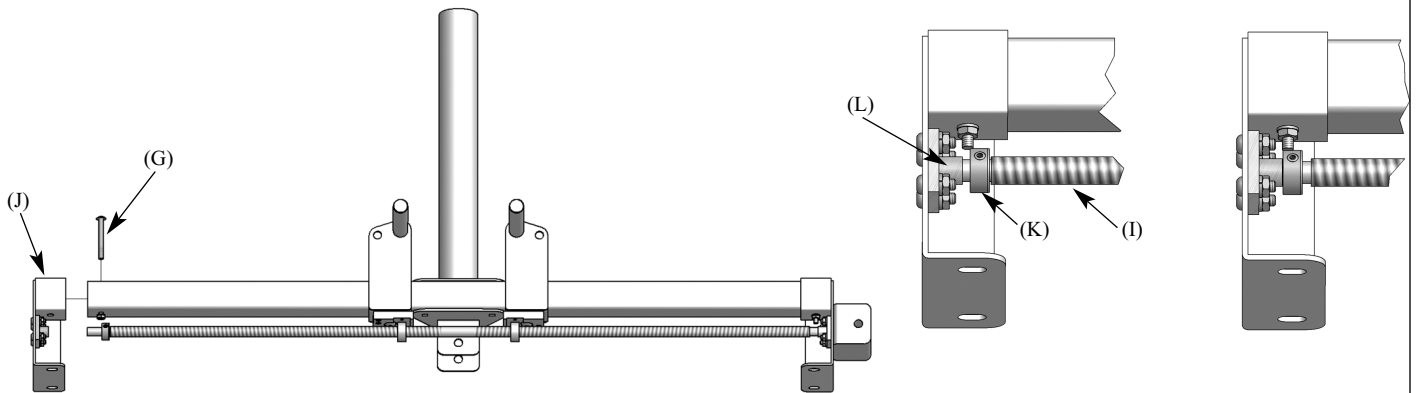
- (A) riser support bracket, left
- (B) riser support bracket, right
- (C) riser adapter
- (D) screw, button head
3/8-24 x 1/2
- (E) screw, socket head
10-32 x 3/8
- (F) right end press support/
shaft assembly
- (G) carriage bolt
5/16-18 x 2 1/2
- (H) acme nut
- (I) long threaded rod
- (J) left end press support
- (K) bearing collar
- (L) bearing block
- (M) acme clamp
- (N) screw, socket head
1/4 x 20 x 1 1/2



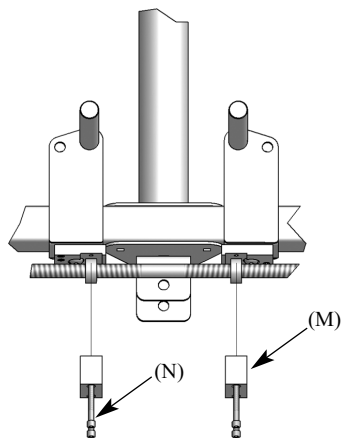
5. Attach the new right end press support/shaft assembly (F) with carriage bolt (G).



6. Adjust the ACME nuts (H) on the long threaded rod (I) so that they align and are centered in the slot with the flats against the riser adapters (C). The rod can be flexed downward to provide clearance, if needed.



7. Attach the new left end press support (J) with a carriage bolt (G). The threaded rod (I), with attached shaft collar (K), slides into the bearing block (L) during assembly. Once the carriage bolt is attached, slide the shaft collar against the bearing block to adjust any slack in the threaded rod assembly.



8. Finally, attach ACME clamps (M—one each side) with screws (N—two each side). Make sure the flats of the ACME nuts (H) are against the riser adapters (C).